



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

24.06

D2810-5
Job Sheet 172165



Part No: D2810-5

Job Qty: 5 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 3/5/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP A 04.11.30 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Small Fab-4		FF
100	Brake NC	5 pcs	3/3/18	3/3/18	0.00	1.28	Brake NC 3		FF DAS
110	QC	5 pcs	3/3/18	3/3/18	0.00	0.00	QC5		38
120	Powdercoat	5 pcs	3/5/18	3/5/18	0.00	0.16	Powdercoat4		BR DAS 23
130	QC	5 pcs	3/5/18	3/5/18	0.00	0.00	QC3		11
140	Packaging	5 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3-1		9-80
150	QC21-SA	5 Ea	3/5/18	3/5/18	0.00	0.00	QC21		6

Part Op 100 - 1-Punch 304/316 SS Seamless Tubing 0.5" O.D. x 0.035" wall to length as per Dwg D2810 and spec control Dwg

Descriptions: D2727 using Jig DT8012

120 - START TIME: 4:50

OUT: 3:00 FINISH: 10:20

M 10870

DAS

21

9-80

MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	9.5875 ft (1.9175 ea)	90-Start up Operation	5034343

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.035	10	131	0

Part Specifications

Specifications could not be found.

Plex 2/13/18 10:50 AM Dart.Gagnon.Michelle



Container No: S044351



Part: D2810-5

Job No: 172165

Serial No/Batch: S044351

Revision: D2810

Inspector:

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Date: 02/21/18